Write one answer from the four possible answers.
For example:
What is your job?
(a) are   (b) is   (c) be   (d) have

1. The focus is always _________ the product.
   (a) of   (b) on   (c) to   (d) in

2. In 1960 both companies _________ to exploit the strengths of the other.
   (a) started   (b) have started   (c) has started   (d) had started

3. A company _________ place production facilities where costs are low.
   (a) cannot   (b) mustn't   (c) have to   (d) should

4. The shoe-maker serves lots of European _________.
   (a) campaigns   (b) markets   (c) criteria   (d) accesses

5. We are entering _________ the age of the e-lance economy.
   (a) /   (b) in   (c) into   (d) to

6. A global manager _________ have mental agility, tact and perseverance.
   (a) should   (b) have to   (c) cannot   (d) ought

7. Managers look _________ people to develop long-term careers with them.
   (a) at   (b) for   (c) forward   (d) to

8. Multinational companies have _________ to gain providing opportunities for training.
   (a) a lot of   (b) very   (c) lots   (d) a lot

9. Ten years ago we had _________ expatriates.
   (a) too much   (b) too   (c) too many   (d) a lot

10. _________ Britain and France are neighbours, their business cultures are different.
    (a) Because   (b) In spite of   (c) Although   (d) As

11. The plumber _________ the dishwasher right now.
    (a) is repairing   (b) repair   (c) will repair   (d) repairs

12. _________ you don't have conversational skills, you cannot be a good salesman.
    (a) Unless   (b) Although   (c) If   (d) Because of

13. If she had had no free time, she _________ you a hand.
    (a) will not give   (b) wouldn't have given   (c) wouldn't give   (d) gives

14. _________ is not an exact science.
    (a) Economy   (b) Echonomy   (c) Economics   (d) Echonomics

15. People often do not trust _________ politicians.
    (a) in   (b) in the   (c) the   (d) /

16. 'Are there _________ extra brochures?'
    (a) some   (b) any   (c) no   (d) none
17. 'No, I'm sorry, there are ________ left.'
   a) some          b) any          c) no          d) none

18. They have not got ________ time to meet us.
   a) enough        b) too much    c) too         d) many

19. The bank is just ________ the corner.
   a) at           b) in          c) round      d) through

20. Those two companies cannot work together in a(n) ________ to produce new models.
   a) merger       b) alliance    c) union      d) joint venture

21. A person or company who regularly sells goods to you is a ________.
   a) customer     b) employer    c) manufacturer d) supplier

22. They ________ this meeting since Tuesday.
   a) planned      b) have planned c) will plan   d) are going to plan

23. If she asked me, I ________ her the truth.
   a) tell         b) will tell   c) would have told d) would tell

24. While he ________ to his employer, his mobile phone rang.
   a) was talking b) talked      c) talks       d) would talk

25. Would you be interested ________ attending this course?
   a) at           b) in         c) to         d) into

26. He is ________ manager I have ever met.
   a) most successful b) the more successful c) more successful d) the most successful

27. They have not finished their homework ________.
   a) still        b) already    c) yet         d) just

28. The school is ________ the bank.
   a) opposite    b) in front   c) next       d) nearly

29. You ________ win to make me happy.
   a) mustn't      b) don't have to c) don't have d) ought

30. There were ten people next to the car, so they ________ all get into it at the same time.
   a) cannot      b) could not   c) may not    d) might not